

TAPPI Corrugated Press Hands On Maintenance Workshop
Global Equipment USA Warehouse, Skokie, Illinois
Course Agenda

Day	Time	Topic	Type	Presenter
1	8:00-8:30 AM	Welcome	Presentation	Pearce
		> Safety Overview		
		> Agenda Review		
		> Introductions		
	8:30 -9:30 AM	The Press Overview	Presentation	Pearce
		> Feeder		
		> Print Unit		
		> Diecut Unit		
		> Slot/Score Unit		
	9:30- 9:50 am	Break		Pearce
		> sketch exercise		
	9:50 - 10:15 AM	The Basic tools	Presentation	Pearce
	10:15- 11:00 AM	The feeder	On Machine	Pearce
		> Hands on review		
		> On machine checks audit		
		> Checklist usage		
	11:00- 12:00 AM	The Print Unit	Presentation	Pearce
		> Sketch exercise review		
		> Key Machine Components		
	12:00- 1:00 PM	Lunch	On site	
	1:00- 2:00 PM	Selecting and Manufacturing the correct Anilox roll	Presentation	John Bingham-Pamarco
	2:00-2:30 PM	Analyzing an anilox roll condition	On Machine	John Bingham-Pamarco
	2:30-2:45 PM	Break		
	2:45- 3:45 Pm	Ink and ink properties	Presentation	Jim Wegemer-INX
	3:45- 4:30 PM	On Machine checks	On Machine	Jim Wegemer-INX
	4:30- 4:45 PM	Review day and questions	Presentation	Pearce

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2	8:00-8:30 AM	Welcome	Presentation	Pearce
		> Safety Overview		
		> Agenda Review		
		> Day 1 questions response		
	8:30 -9:40 AM	The tooling	Presentation	Chuck Bobeldyk- Mark Maker
		> Printing Plates		
		> Cutting Dies		
		> Tooling Specifications		
		> Fingerprinting		
	9:40- 9:50 am	Break		Pearce
	9:50 - 10:15 AM	The importance of specifications	Presentation	Pearce
	10:15- 11:00 AM	The diecut section	On Machine	Pearce
		> Hands on review		
		> On machine checks audit		
		> Checklist usage		
	11:00- 12:00 AM	Press Upgrades	Presentation	Randy Kesselring- Marquip Ward United
	12:00- 1:00 PM	Lunch	On site	
	1:00- 2:00 PM	The slot/score section	Presentation	Pearce
	2:00-2:30 PM	Scoring / slotting checks	Presentation	Pearce
	2:30-2:45 PM	Break		
	2:45- 3:45 Pm	Tolerances in the slot score section	On Machine	Pearce
		> scoring		
		> Pressure		
		>The gaps		
	3:45- 4:15 PM	Quiz		ALL
	4:15-4:30 am	Evaluations		ALL
	4:30- 4:45 PM	Review day and questions	Presentation	Pearce