



May 7-10, 2018 • Orange County Convention Center • Orlando, FL



#### **Monday Morning**

8:00 am - 11:30 am

8:00 am - 8:30 am

8:30 am - 9:00 am

9:00 am - 9:30 am

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8:30 am - 9:00 am

#### M1-Additive Manufacturing(Moderators: Kal Migler and Ray Pearson)-Room S320E

3D Printed Capsules for On-Site Formulations

Derrick Smith, Merck

Modification of PLA for Improved Layer-to-Layer Adhesion in 3-D Printed Parts Michael Thompson, McMaster University

Influence of the Layer Time on the Resulting Part Properties in the Fused Deposition Modeling Process

Frederick Knoop, Paderborn University - DMRC

EFFECTS OF POLYMER RHEOLOGY ON PREDICTED DIE SWELL AND FIBER ORIENTATION IN LARGE SCALE POLYMER COMPOSITE ADDITIVE MANUFACTURING

Zhaogui Wang, Baylor University

Mechanical Properties of Reinforced Compounds for Large Format Additive Manufacturing (LFAM)

Rabeh Elleithy, Lead Scientist, Additive Manufacturing and Cost Modeling, SABIC THE INFLUENCE OF MELT FLOW RATE AND NOZZLE TEMPERATURE IN FUSED FILAMENT FABRICATION

Nicole Hoekstra, Western Washington University

Mechanical Properties of 3D Printed Polylactide/Microfibrillated Polyamide Composites Nahal Aliheidari, Ph.D Student, Washington State University

# M2-Bioplastics: Biobased Polymer Structures and Analysis(Moderator: Douglas Hirt)-Room S320A

Transamidation of corn oil side-steam product from bioethanol industry as strategy to develop sustainable polyesteramides

Jean-Mathieu Pin, University of Guelph

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## NANOCELLULOSE AS A SIZING AGENT FOR GLASS FIBER TOWARDS AN ENHANCED GLASS FIBER - EPOXY INTERPHASE

Joyanta Goswami, Georgia Institute of Technology

On the Use of High-throughput Electrospinning to Produce Optimized Packaging Films from Polyhydroxyalkanoates

Jose Lagaron, IATA-CSIC

Polycaprolactone Nanofibers Containing Vascular Endothelial Growth Factor-Encapsulated Gelatin Particles Enhance Mesenchymal Stem Cell Differentiation to Endothelial Cells and Angiogenesis of Endothelial Cells

YONG-CHAO JIANG, Zhengzhou University

Effect of shish material on the formation of Self Induced Shish-Kebab Structure Xiaofeng Wang, Zhengzhou University

FULLY BIOBASED DEGRADABLE PLASTIC WITH INSECTICIDE FUNCTIONALITY Cindu Annand, Iowa State University

## M3-Engineering Properties and Structure: Innovations in Polyolefins and Plastics(Moderators: Teresa Karjala and Rajen Patel)-Room S320B

KEYNOTE:Innovation in Mature Markets: Understanding Global Trends across the Value Chain Key and Accelerating Development

Narayan Ramesh, Dow Chemical

MELT-MASTICATION OF ISOTACTIC POLYPROPYLENE FOR IMPROVED THERMAL AND PHYSICAL PROPERTIES

Brian Cromer, R&D, Arkema

Techniques to Measure Impact Properties of Polymers

Sean Teller, Veryst Engineering

Ways to enhance thermoelectric properties of melt mixed polypropylene-carbon nanotube composites

Petra Pötschke, Scientist, IPF Dresden

Analysis of Newly-Developed Textured PTFE Gaskets Subjected to Creep Relaxation Ali Gordon, University of Central Florida

COMPOSITION DEPENDENT CHARGE STORAGE AND EMI SHIELDING PERFORMANCE OF THERMOPLASTIC ELASTOMER NANOCOMPOSITES CONTAINING MWNTS

Shital Pawar, University of Calgary

M4-Extrusion: Twin Screw I(Moderator: Costas Tzoganakis)-Room S320F

Flow, mixing and reaction of polymer reactive blending in a twin screw extruder Cailiang Zhang, Zhejiang University

Effect of High Speed Twin and Quad Screw Compounding on the Molecular Weight, Molecular Weight Distribution, and Mechanical Properties of Polyethylene Composites Mansour Albareeki, Ph.D Student, UMass Lowell

EXPERIMENTAL VALIDATION OF FILL RATIO, RESIN PRESSURE, RESIN

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TEMPERATURE OBTAINED FROM THE 2.5D HELE-SHAW MODEL IN FLOW OF COROTATING TWIN SCREW EXTRUDER

Masatoshi Ohara, TOSHIBA MACHINE CO.,LTD.

Designing and Computational Validation of Extensional Mixing Elements (EMEs) for Improved Dispersive Mixing in Extrusion Operations

Vivek Pandey, Case Western Reserve University

CHARACTERIZATION OF STRESS IN A TWIN-SCREW EXTRUDER FOR PROCESSING AND EXTRUSION OF EXTRINSICALLY SELF-HEALING THERMOPLASTICS

Connor Armstrong, University of Maryland, College Park

IMPROVED NANOCLAY DISPERSION IN ETHYLENE VINYL ALCOHOL VIA SUBCRITICAL GAS-ASSISTED PROCESSING

Thomas Ellingham, Ph.D Student, UW-Madison

NEW INVOLUTE EXTRUDER SCREW ELEMENTS FOR IMPROVED PRODUCTIVITY AND QUALITY

Paul Andersen, Process Engineering Consultant, Coperion

Resolving Feed Issues for Specialty Compounds in the TriVolution Compounder Gonzalo Marulanda, Technical Center Manager, B&P Littleford

### M5-Joining of Plastics and Composites(Moderator: Sergio Amancio)-Room S320H

Methods of Polymer Weld Quality Evaluation

Miranda Marcus, Edison Welding Insititue

Development of Molecular Diffusion Models for Ultrasonic Welding of PLA

Karla Lebron, Graduate Student, Iowa State University

EFFECTS OF BUILD ORIENTATION AND FILL-LEVEL ON MECHANICAL

PROPERTIES OF FUSED DEPOSITION MODELING PLA

Avraham Benatar, Associate Professor, The Ohio State University

Correlating Ultrasonic Weld Quality with Melt layer Thickness

Alex Savitski, Dukane IAS

UNDERSTANDING MELTDOWN DURING QUASI-SIMULTANEOUS LASER TRANSMISSION WELDING

Philip Bates, Royal Military College of Canada

RESEARCH ON TEMPERATURE FIELD OF LASER TRANSMISSION WELDING

POLYCARBONATE BASED ON 3D REAL SURFACE TOPOGRAPHY

Zhong Hongqiang, soochow university

Temperature Field And Fluid Field Simulation Of Laser Transmission Welding Polycarbonate

Yan Tingpei, Soochow University

## M6-Plastics Pipe and Fittings: Testing, Durability and Fracture of Plastic Piping Materials(Moderator:Dell Doyle)-Room S322

Assessment of Polybutylene Plumbing Installations after Long-term Service

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Dale Edwards, Engineering Systems Inc.

PERFORMANCE OF PE PIPE RESINS IN CHLORINE DIOXIDE CONTAINING AQUEOUS SOLUTION

Márton Bredács, Polymer Competence Center Leoben

Quantifying Oxidative Degradation in Polyolefin Pipe by IR Spectroscopy

Don Duvall, Sr. Managing Consultant, ESi

Pipe Quick Burst Pressure Investigations of Sample Length on Two Plastics

Bryan Hauger, Hauger Consulting

INNOVATIVE MILLIMETER WAVES TECHNOLOGY FOR MEASURING DIAMETER,

OVALITY, WALL THICKNESS AND SAGGING OF LARGE PLASTIC PIPES

Katja Giersch, SIKORA AG

Effects of Primer on Mechanical Behavior of CPVC Pipe

Bingjun Chen, University of Alberta

Fracture mechanic principles for multi-layer pipe-wall design

Florian Arbeiter, Montanuniversitaet Leoben

## M7-Injection Molding: Injection Mold Technologies(Moderator: Srikanth Pilla)-Room S320D

Additive Manufacturing of large, temperature-controlled injection molding tools using Arc Welding and Diffusion Bonding

Johannes Ullrich, Hochschule Schmalkalden

Controlling the Local Part Properties Using a Segmented Temperature Control in Injection Molding

Mauritius Schmitz, Institute of Plastics Processing (IKV) in Industry and the Skilled Crafts CHARACTERIZATION OF FILLING PERFORMANCES AND MECHANICAL

PROPERTIES OF MICRO MOLDED FEATURES

Jiang Jing, Zhengzhou University

VALVE GATE OPEN LAG TIME IN CONVENTIONAL HOT RUNNER SYSTEM Byungohk Rhee, Ajou University

Injection molding setup by means of machine learning based on simulation and experimental data

Julian Heinisch, Research Assistant, Institute of Plastics Processing (IKV) in Industry and the Skilled Crafts at RWTH Aachen University

Study on an optical evaluation of surface adhesion in the multilayer injection molding process

Byungohk Rhee, Ajou University

Modeling of the ultrasound-assisted ejection in micro injection molding Giovanni Lucchetta, University of Padova

#### M8-Polymer Modifiers and Additives(Moderator: Robert Sherman)-Room S320G

New High Strength Low Density Glass Bubble Products for Ultra-lightweight Composites Stephen Amos, 3M

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High Performance Fillers - Wide range of improvement with small particles!

Péter Sebö, Head of Marketing and Market Development, Quarzwerke GmbH

New Insights From Tailored Dispersion of Multi-Walled Carbon Nanotubes Through the Optimization of Melt Mixing Parameters during Production of Polypropylene-Based

Nanocomposites

Valérie Lison, NANOCYL

Acrylonitrile Butadiene Styrene (ABS)/Mica composites: Preparation and characterization Mohammed Alghamdi, Yanbu Industrial College

STATISTICAL OPTIMIZATION OF ADDITIVES FOR GLASS FILLED

POLYPROPYLENE STABILIZATION

Syed Hassan, R&D Engineer, A. Schulman Inc

A new carbon black for high jetness and easy dispersion

Marc Delvaux, Cabot Corporation

Mechanical Reinforcement with Cellulose Filaments

Helen Lentzakis, Kruger

#### M9-Technical Marketing-Polymer Processing I(Moderator: Mark Spalding)-Room S320C

Development of Elongational Mixing Geometries for Twin-Screw Compounding Extruders Adam Dreiblatt, CPM Extrusion Group

Facing Compounding Challenges of the Future with the RingExtruder RE©

Michael Erdmann, Head of Process Technology, Extricom Extrusion GmbH

TWW Micro (TM) Extruder for 3D Printing

Timothy Womer, President, TWWomer & Associates

Advanced Extrusion Control

Ben Freckmann, Product Portfolio Manager, Eurotherm by Schneider Electric

New Extruder Design and Features

Bill Kramer, US Extruders

Coperion Pelletizing Technology Update - What's New and Why?

Mike Bickley, Coperion

Eberhard Dietrich, Coperion

**Energy Efficient Drying** 

DOUG HARDY, WITTMANN BATTENFELD

S-Max Series Screenless Granulator Technology

Joe Golin, Wittmann-Battenfeld